



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D139-799-039
Job Sheet 175210



Part No: D139-799-039

Job Qty: 1 ea

Part Name: AW139 Easy Access Engine Oil Drain



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 3/29/18

Created By: Linda Lacelle

Type: AOG

Description:

Note: IIN-D139-799 REV.O IPP REV:A 16.10.07 NEW ISSUE DD VERF:JFS IPP REV:B 17.09.18 AS PER IIN
REV.N DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	3/29/18	3/29/18	0.00	0.00	Start Up Stores/Pkg-1		DAS MAR 29 2018
110	Packaging	1 pcs	3/29/18	3/29/18	0.00	0.00	Packaging1-1		DAS MAR 29 2018
120	QC	1 pcs	3/29/18	3/29/18	0.00	0.00	QC4		DAS MAR 29 2018
125	DC	1 pcs	3/29/18	3/29/18	0.00	0.00	DC		DAS MAR 29 2018
130	Packaging	1 pcs	3/29/18	3/29/18	0.00	0.00	Packaging3-1		DAS MAR 29 2018
140	QC21-FG	1 Ea	3/29/18	3/29/18	0.00	0.00	QC21		DAS MAR 29 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D139-799-039 CHG003
Descriptions: 130 - Identify and pack for shipping as per PPP D139-799-039

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	10 Ea (10 ea)	90-Start up Operation	
AS3208-06	Packing	2 Ea (2 ea)	90-Start up Operation	
D5370-1	Fitting	2 Ea (2 ea)	90-Start up Operation	
D5373-11	Oil Drain Line	1 Ea (1 ea)	90-Start up Operation	
D5373-3	Oil Drain Line	1 Ea (1 ea)	90-Start up Operation	
D5373-7	Oil Drain Line	1 Ea (1 ea)	90-Start up Operation	
D5373-9	Oil Drain Line	1 Ea (1 ea)	90-Start up Operation	
D5521-041	Oil Drain Hose Assembly	4 Ea (4 ea)	90-Start up Operation	
D5522-041	Oil Drain Valve Assembly	1 Ea (1 ea)	90-Start up Operation	
D5522-042	Oil Drain Valve Assembly	1 Ea (1 ea)	90-Start up Operation	
MS21043-3	Nut	10 Ea (10 ea)	90-Start up Operation	
MS21919-WDG7	Clamp	2 Ea (2 ea)	90-Start up Operation	
MS21919WDG10	Clamp	6 Ea (6 ea)	90-Start up Operation	
MS27039C1-12	Screw	2 Ea (2 ea)	90-Start up Operation	
MS27039C1-14	Screw	2 Ea (2 ea)	90-Start up Operation	
MS9592-005	Bracket	2 pcs (2 ea)	90-Start up Operation	
NAS1149C0332R	Washer	24 Ea (24 ea)	90-Start up Operation	
SW-6-TEF	Teflon Spiral Wrap	3 ft (3 ea)	90-Start up Operation	

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Container No: S056608



Part: D139-799-039
Job No: 175210
Serial No/Batch: S056608
Revision: 0
Inspector:

Date: 03/29/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C3A	10	498	0
	AS3208-06	2	96	0
	D5370-1	2	28	0
	D5373-11	1	12	0
	D5373-3	1	12	0
	D5373-7	1	12	0
	D5373-9	1	12	0
	D5521-041	4	10	0
	D5522-041	1	2	0
	D5522-042	1	2	0
	MS21043-3	10	886	0
	MS21919-WDG7	2	24	0
	MS21919WDG10	6	50	0
	MS27039C1-12	2	50	0
	MS27039C1-14	2	59	0
	MS9592-005	2	44	0
	NAS1149C0332R	24	4,522	0
	SW-6-TEF	3	91	0
Part Specifications				
Specifications could not be found.				

Plex 3/29/18 9:43 AM dart.lacelle.linda



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002068	S056581	AN3C3A	Bolt	s019392 ✓	ST350	10
002068	S056578	AS3208-06	Packing	s046905 ✓	ST556	2
002068	F166343	D5370-1	Fitting		ST159	2
002068	S056572	D5373-11	Oil Drain Line	S001757 ✓	ST212	1
002068	S056566	D5373-3	Oil Drain Line	S001241 ✓	ST212	1
002068	S056573	D5373-7	Oil Drain Line	S001234 ✓	ST212	1
002068	S056570	D5373-9	Oil Drain Line	S001776 ✓	ST212	1
002068	S054802	D5521-041	Oil Drain Hose Assembly	F162140 ✓	ST219	2
002068	S056490	D5521-041	Oil Drain Hose Assembly	S051413 ✓	ST219	2
002068	S056533	MS21043-3	Nut	s016882 ✓	ST302	10
002068	S056529	MS21919-WDG7	Clamp	s000373 ✓	ST293	2
002068	S056528	MS21919WDG10	Clamp	s004854 ✓	ST293	6
002068	S056521	MS27039C1-12	Screw	S046909 ✓	ST277	2
002068	S056516	MS27039C1-14	Screw	FM129406 ✓	ST277	2
002068	S056494	MS9592-005	Bracket	FM138622 ✓	ST267	2
002068	S056491	NAS1149C0332R	Washer	s055232 ✓	ST266	24
002068	S056487	SW-6-TEF	Teflon Spiral Wrap	FM138597 ✓	ST572	3

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D5522-041 5056685
D5522-042 5056615

Plex 3/29/18 10:30 AM dart.quirion.sonia